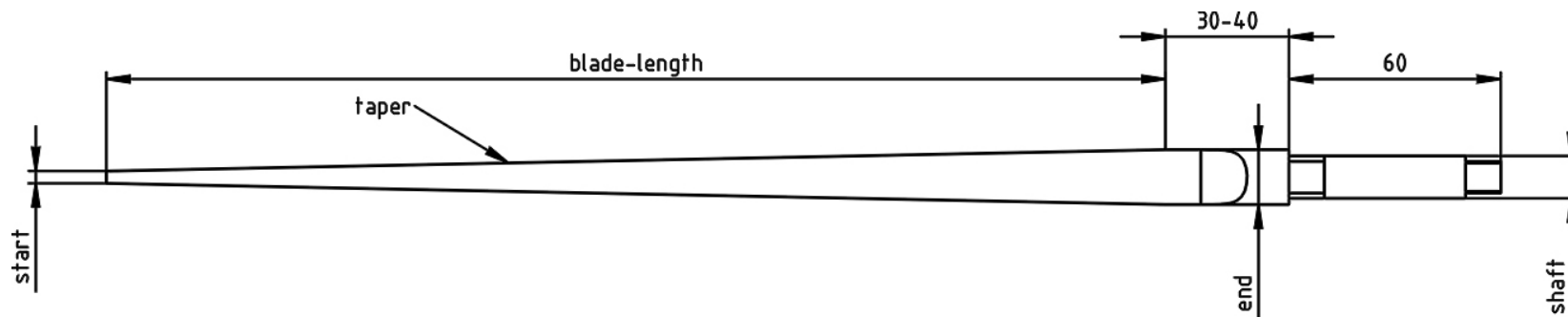
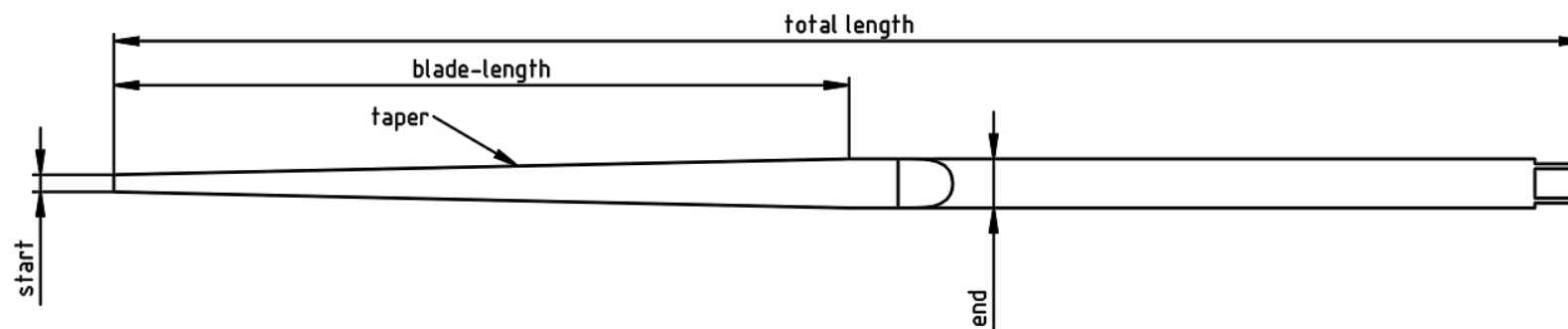


**STANDARD**



**EXTENDED**



### Standard Reamer Measurements

type .....standard  
 start.....Ø mm  
 taper.....(Format: 1:x)  
 blade-length .....mm  
 shaft .....Ø mm  
 end .....Ø mm (optional)

### Extended Reamer Measurements

type .....extended  
 start.....Ø mm  
 taper.....(Format: 1:x)  
 blade-length .....mm  
 total-length.....mm  
 end .....mm (optional)

**NOTICE**

Reamers are not hardened and are designed for woodworking as standard.

**If you are working with plastics such as POM,**  
 your reamer needs heat treatment to increase its tensile strength.  
 Please let me know!

**NEW REAMER  
 DEFINITION**

**SCHMID  
 TASTEK**

Thomas Schmid • Steinachstrasse 1 • 72654 Neckartenzlingen • Germany • info@tastek.de • www.tastek.de

This document was created on Apr 5, 2025  
 check for the latest version at: www.tastek.de

**Standard reamers have two square profiles:**

The **square profile at the very end** can be used with tap-wrenches to be able to use the reamer by hand for minor corrections.

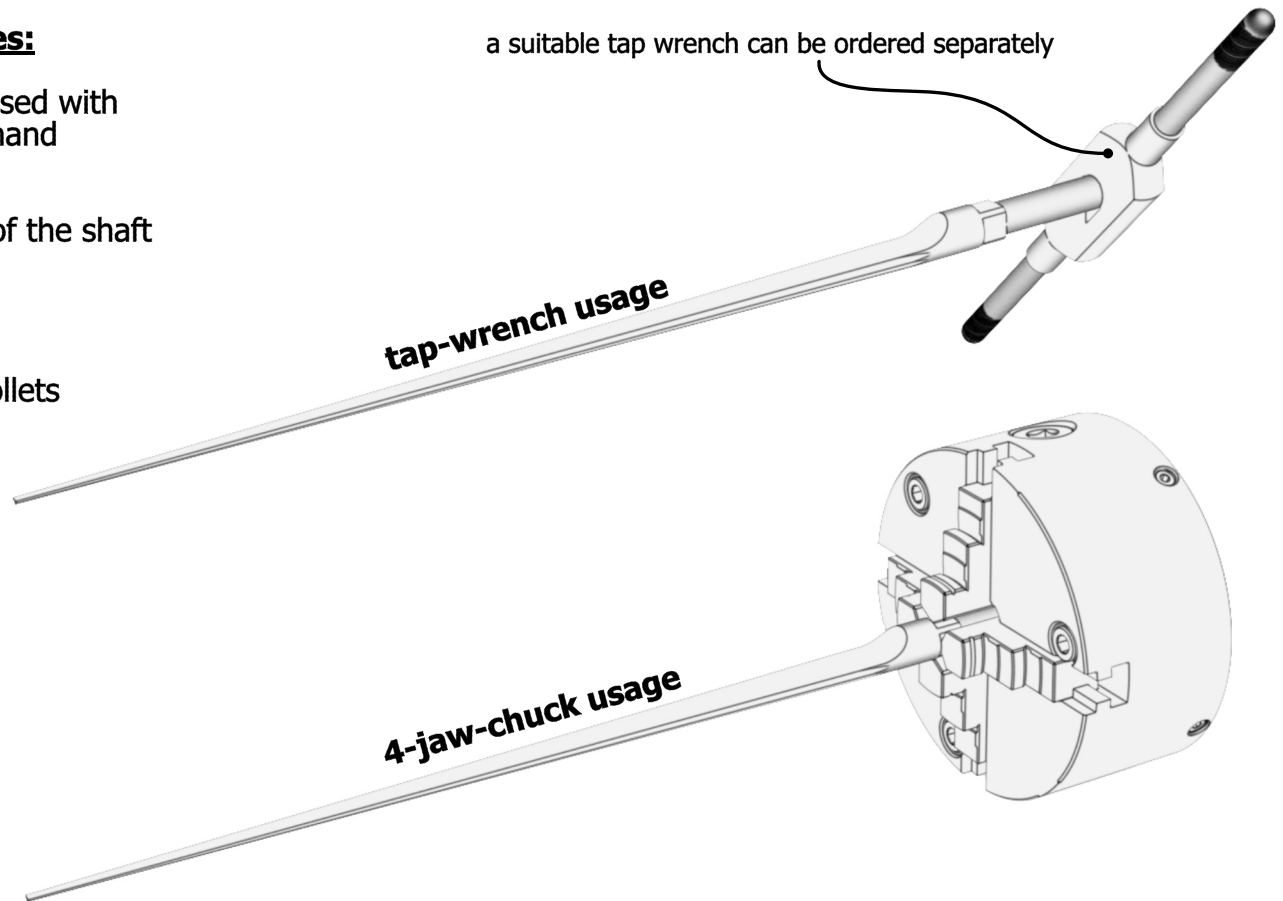
The **second square profile** at the beginning of the shaft is used as anti-twist protection in 4-jaw-chucks

**Shaft-Diameter**

The shaft-diameter is suitable for usage with collets

**MAX RPM: .....300**

a suitable tap wrench can be ordered separately



**REAMER  
USAGE**

**SCHMID**  
TASTEK

As soon as you determined your desired measurements write an email to:

[info@tastek.de](mailto:info@tastek.de)

Please include:

- Your complete shipping address
- Your billing address (only if deviating)
- Your VAT-ID (if available)

Please be aware that i ship from germany via DHL, insurance included.

You may have to pay VAT and customs duties in your country

The customs tariff number of reamers is: 82076050

### **Measurement service**

If you are not able to define the required dimensions, you can send me a chanter.  
This chanter bore will then be measured, then you will receive a suggestion as to which tools are needed.  
If you are happy with the result, you will receive a non-binding offer for the required Reamers.

This service costs €150.00 +VAT (+return costs if you want the chanter back early)

**ADDITIONAL  
INFORMATION**

**SCHMID**  
TASTEK